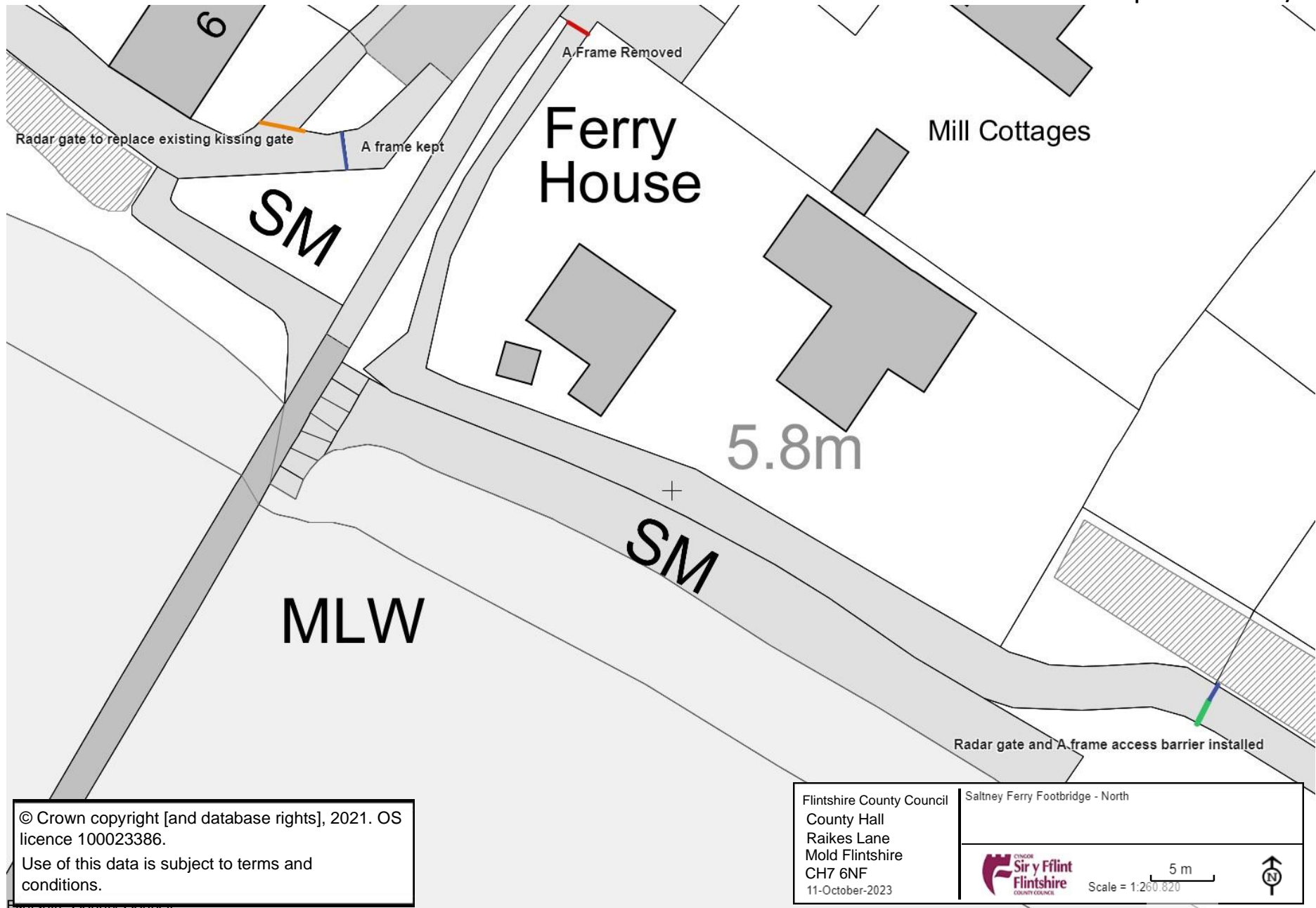
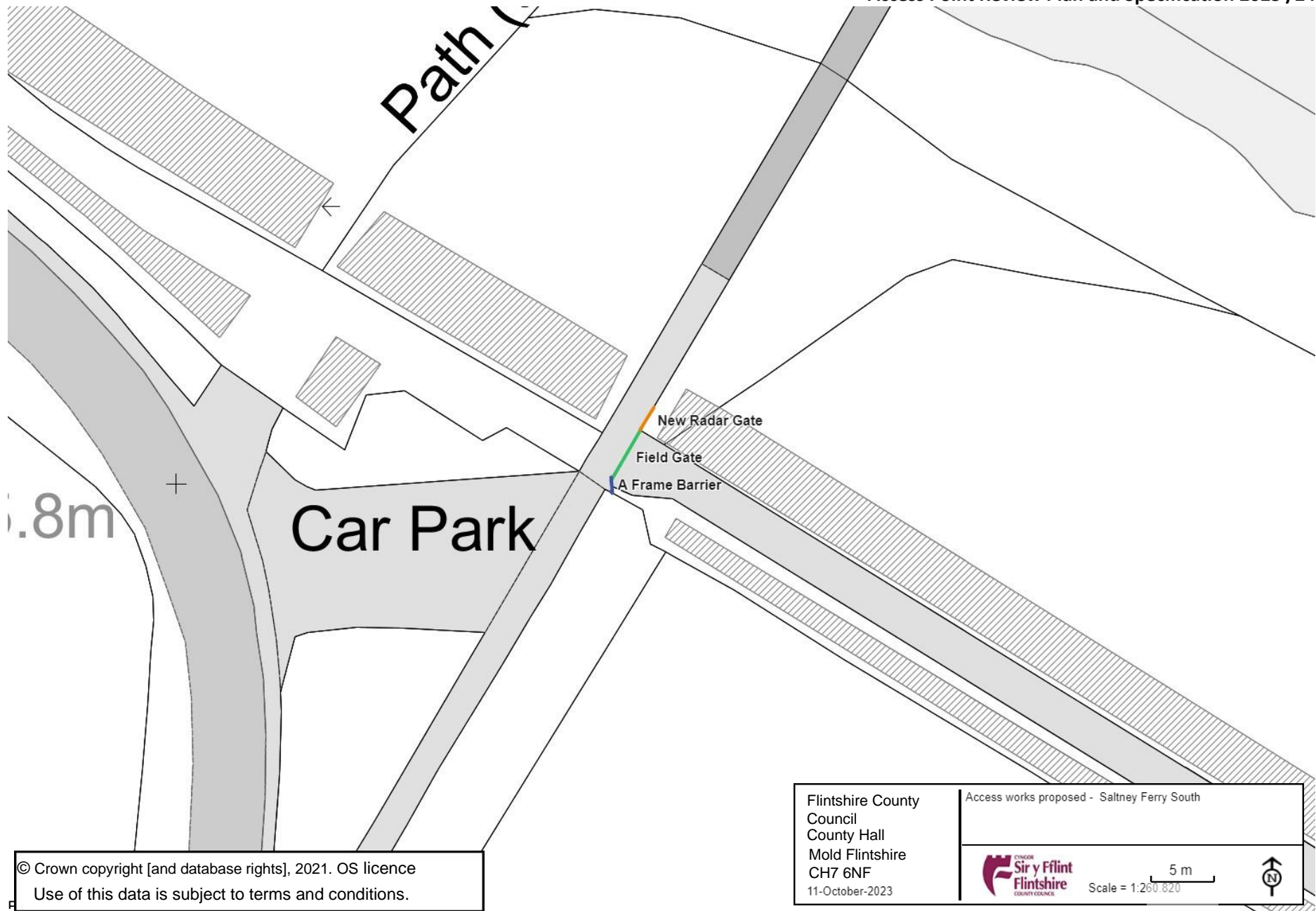


Map 1 – Overview of work locations.



Map 2. Proposed works Saltney Ferry North



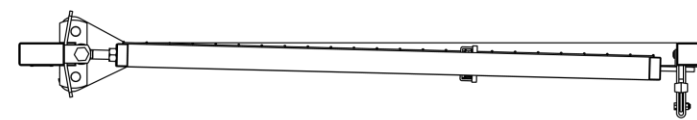
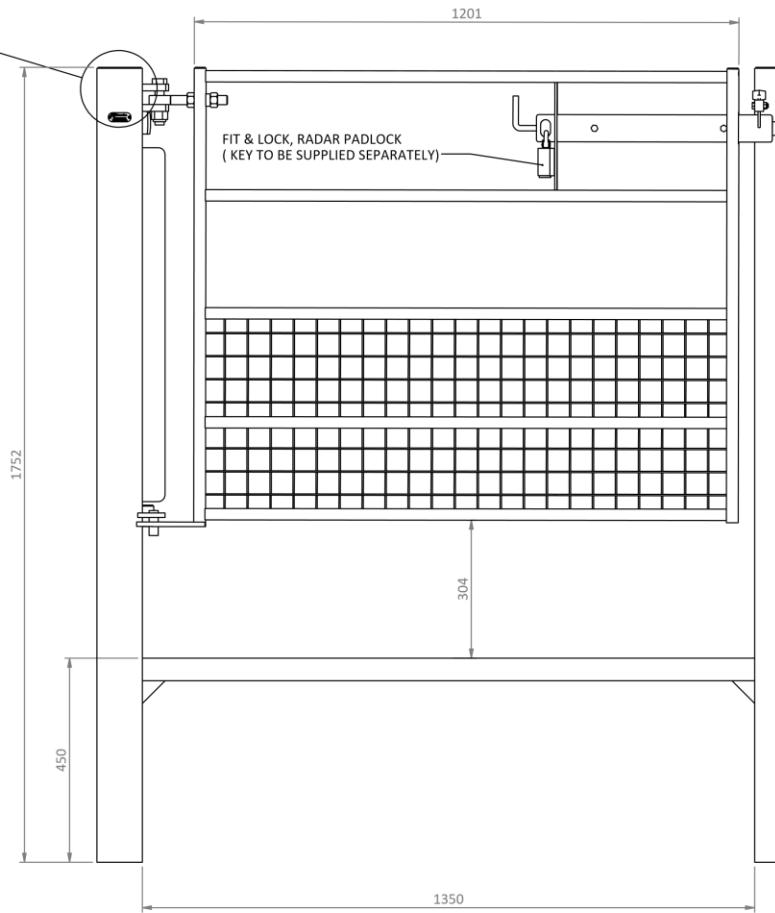
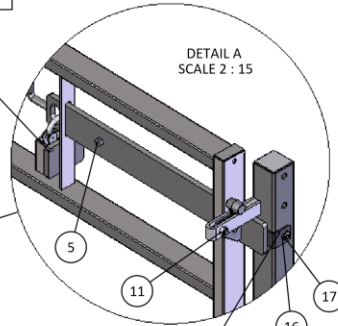
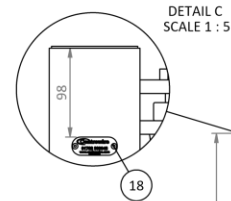
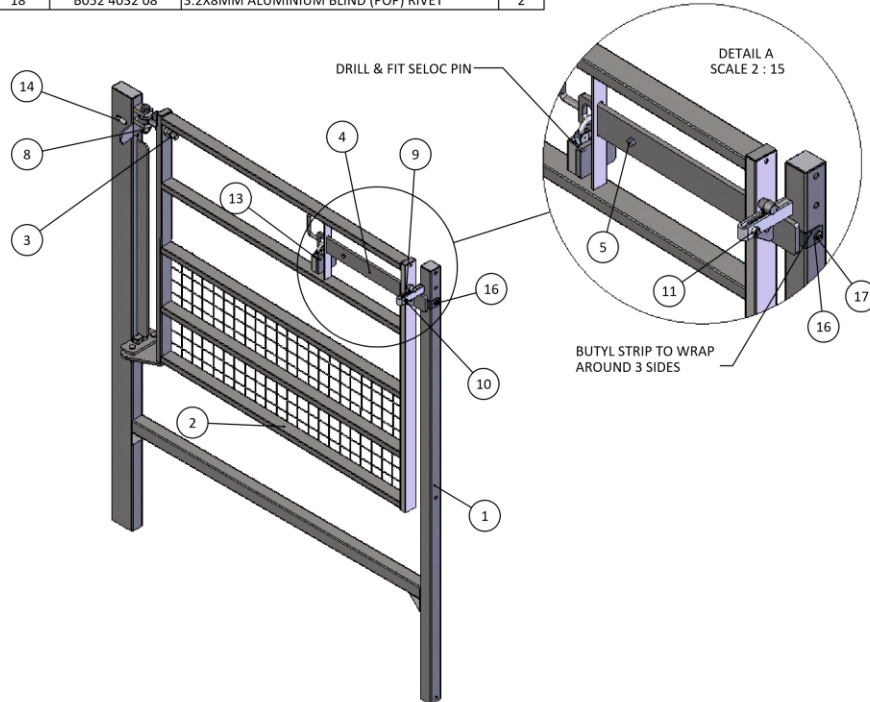
Map 3. Proposed works Saltney Ferry South

Radars Gate Specification

F010 2002 12



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	D010 2001 16	1500X1750 MARLOW 2 WAY GATE 'H' FRAME	1
2	D010 2001 14	1.2 PRT/MSH 2WAY MARLOW GATE C/W RADLOCK	1
3	B104 1220 42	M20X6in EYEBOLT GALV	1
4	F010 2002 54	MARLOW RADLOCK SLIDING BOLT	1
5	B001 3080 20	M8 X 20 SETSCREW BZP	2
6	B040 3002 08	M8 FULL NYLOC NUT TYPE T BZP	2
7	B003 2200 90	M20X90 BOLT GLV	1
8	B040 2002 20	M20 NYLOC NUT TYPE T	1
9	B106 0001 01	GATE CATCH PAWL (BARREL TYPE) GLV	1
10	B001 2080 30	M8 X 30 SETSCREW GALV	1
11	B040 2002 08	M8 FULL NYLOC NUT TYPE T GLV	1
12	B113 0005 01	RADAR PADLOCK TYPE A (2 LEVER) GALV	1
13	B051 3050 32	3/16 X 1 1/4in SELLOC PIN BZP	1
14	B111 0020 10	BADGE "CENTREWIRE" (50X20MM)	1
15	B117 8233 01	120 X 30 X 3mm BUTYL RUBBER STRIP	1
16	B021 3550 00	G16 BONDED WASHER (5.5mm DRILL SCREW)	2
17	B052 3148 11	4.8X12 LARGE FLANGE STEEL RIVET 1-6MM	2
18	B052 4032 08	3.2X8MM ALUMINIUM BLIND (POP) RIVET	2



TITLE 1.2 PRT/MSH 2WAY MARLOW GATE C/W RADLOCK

PART No. F010 2002 12 Rev. A



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GENERAL NOTES		GENERAL TOLERANCES (UNLESS OTHERWISE STATED)	
1.REMOVE ALL BURRS & SHARP EDGES		BOUGHT IN	
2.ALL THREADS TO BE ISO METRIC COARSE		MADE IN HOUSE	
WELDING NOTES		REFER TO IAE TOLERANCE STDS	
1.FULLY WELD (UNLESS OTHERWISE STATED)		0 - 100 +/-0.25	
2.ALL WELDS TO BE FREE OF SPIKES & SPATTER		100 - 500 +/-0.5	
		500 + +/-1	
		ANGULAR +/-0.5°	
ALL DIMENSIONS ARE IN MILLIMETRES			
MATERIAL	Material <not specified>	A3	SCALE 1:20 DO NOT SCALE
FINISH	HOT DIP GALV	DRAWN	martinf
EST.NATURAL WEIGHT(kg.)	47.60	DATE	24/02/2011
		SHEET	1 OF 1
			IF IN DOUBT - ASK!

A	FIRST ISSUE	MM	24/10/2011
REV	DESCRIPTION	ECR	INT DATE

